



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

648.4712

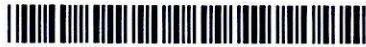
Job Sheet 215560



Part No: 648.4712

Job Qty: 2 pcs

Part Name: 4.5NR Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/20

Job Tracking No:

Due Date: 12/16/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG O&OPM-4.5NR Rev. 5 IPP Rev. A 18.07.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Lead Time	Sign-off
					Setup Hrs	Run Hrs			
110	Packaging 1 - Pick Kit	2 pcs	12/16/20	12/16/20	0.00	0.00	Packaging 1 - SCH-S	DAS 84 9-89	NOV 18 2020
120	QC 5	2 pcs	12/16/20	12/16/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61	DAS 72 9-89	NOV 19 2020
							QC 5 - 81		
							QC 5 - 82		
130	Packaging 3-1 - Stock - B4B	2 pcs	12/16/20	12/16/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		



Container No: S314139



Part: 648.4712

Job No: 215560

Serial No/Batch: S314139

Revision: 5

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/19/20

				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B	DAS	
				Packaging 3 - 25 - B4B	72	
				Packaging 3 - 26 - B4B	9-89	
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		NOV 19 2020
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
135	DC - 1 - B4B	2 pcs	12/16/20	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21 NOV 19 2020
140	QC 21 - FG	2 pcs	12/16/20	0.00 0.00	QC 21 - FG - 21	9-89
					QC 21 - FG - 70	
					QC 21 - FG - 9	DAS
					QC 21 - FG - 77	21
					QC 21 - FG - 28	9-89
Part Op 110 - Packaging 1 - Pick Kit						
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O						
130 - (Identify as per dwg & Stock Location:)Identify and pack for shipping as per PPP 648.4712						
135 - (Document Control)Photocopy bluefile & type labels per PPP 648.4712						
140 - (QC21- Final Inspection - Work Order Release)						

018206

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5283466
4.5NR-13	Lock Bearing Screw	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5172787
4.5NR-15	Lock Bearing	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5099268
4.5NR-17	Lock Bushing	2 (1 ea)	110-Packaging 1 - Pick Kit	5029125
4.5NR-20	Load Stop Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5151053
4.5NR-23	Bumper1	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150169
4.5NR-24	Bumper2	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5193740
4.5NR-30	Solenoid Cover Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5138934
4.5NR-35	Latch Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5166833
4.5NR-36	Latch Spring	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	51569608
4.5NR-39	Keeper Spring	2 (1 ea)	110-Packaging 1 - Pick Kit	5029147
4.5NR-46P	Lever Bushing	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5029154
4.5NR-52	Keeper Bushing	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167258
4.5NR-7	Lifter Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5181712
4.5NR-9	Lifter Spring	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5149841
AN6-13A	Bolt	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5311072
AN6-14A	Machine Bolt 3/8-24 X 1.58 - Steel	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5119258
AN6-24A	Hex Bolt 3/8-24 X 2 1/2"	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5119263
AN6-40A	3/8-24 Bolt X 3" Long	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5041108
AN7-24A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5119275
AN7-40A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5101840-1
C45-10-1	Lock Spring Pin	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5097715
C45-13-2	Teflon Keeper, Spacer	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5278428
C45-3-2-1	Snap Ring	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5093408
C45-3-4-1	Retaining Ring	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5285892
C45-3-5	Teflon Spacer	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5285894
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5258461
MS21044N7	Keeper Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5100411
MS21083N3	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5270749
MS21083N6	Nut	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5309201
NAS1149F0332P	Washer (AN960-10L)	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5310895
NAS1149F0632P	Washer (AN960-616L)	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5067038
NAS1149F0663P	Washer (AN960-616)	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	5294596
NAS1149F0763P	Washer (AN960-716)	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5078169

5029125

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/4	4	69	0
	4.5NR-13	2	43	0
	4.5NR-15	2	4	0
	4.5NR-17	2	0	0
	4.5NR-20	4	9	0
	4.5NR-23	2	17	0
	4.5NR-24	2	27	0
	4.5NR-30	4	44	0
	4.5NR-35	4	14	0
	4.5NR-36	4	14	0
	4.5NR-39	2	0	0
	4.5NR-46P	2	68	0
	4.5NR-52	2	12	0
	4.5NR-7	4	29	0
	4.5NR-9	4	8	0
	AN6-13A	12	14	0
	AN6-14A	2	22	0
	AN6-24A	2	23	0
	AN6-40A	2	44	0
	AN7-24A	2	21	0
	AN7-40A	2	30	0
	C45-10-1	2	129	0
	C45-13-2	4	22	0
	C45-3-2-1	4	49	0
	C45-3-4-1	4	72	0
	C45-3-5	4	100	0
	MS21044N6	2	40	0
	MS21044N7	4	11	0
	MS21083N3	4	31	0
	M621083N6	2	38	0
	NAS1149F0332P	4	2,452	0
	NAS1149F0632P	4	90	0
	NAS1149F0663P	18	285	0
	NAS1149F0763P	8	134	0

Part Specifications

Specifications could not be found.